

Arid Zone Journal of Basic and Applied Research

Faculty of Science, Borno State University Maiduguri, Nigeria



Journal homepage: https://www.azjournalbar.com

Research Article

Comparative Study on the Nutritional Composition and Bioavailability of Ndaleyi from Millet and Sorghum

²Petrol B. B., ¹Hashim H.,* ²Modu S. and ²Saleh A. A.
 ¹Department of Biochemistry, Yobe State University
 ²Department of Biochemistry, University of Maiduguri, Nigeria
 *Corresponding author's Email: hauhashim02@gmail.com, doi.org/10.55639/607.02010026

ARTICLE INFO: ABSTRACT

Keywords: Ndaleyi, Chir, Okro, Millet, Sorghum

This study investigates the nutritional composition, anti-nutritional content, functional properties, and sensory characteristics of Ndaleyi, a traditional food product made from four varieties of millet and sorghum. The objective was to assess how different grain types impact the nutritional and functional properties of Ndaleyi, with the hypothesis that the variety of grain significantly influences these characteristics. Statistical one-way ANOVA analysis (p < 0.05) confirmed significant sample differences. Sample N1, which was made from Jigare red sorghum, exhibited higher moisture, fat, and nitrogen-free extract (NFE) levels. Sample N2, derived from another sorghum variety, contained the highest amounts of crude fat and NFE, making it an energy-rich option. Sample N3 was distinguished by its high crude fibre and protein content, making it an excellent choice for those seeking high-protein and high-fibre foods. Sample N4, noted for having the highest NFE, was identified as a key carbohydrate source. Regarding anti-nutritional factors, Sample N3 had the highest levels of oxalates, while Sample N4 contained the most phytates, which could affect mineral absorption. However, all anti-nutritional compounds remained within safe consumption limits. The functional properties also varied among samples; Sample N4 exhibited the highest bulk density and dispersibility, making it suitable for instant meals. Meanwhile, Sample N3 had high water solubility, which is ideal for soups and sauces. Sensory evaluations indicated that Sample N4, made from white sorghum, received the highest scores for flavour and texture, suggesting strong commercial potential. In conclusion, this study highlights the nutritional and sensory diversity of Ndaleyi and suggests that specific grain varieties can be optimized for better functional and commercial viability.

Corresponding author: Hashim H., **Email:** hauhashim02@gmail.com Department of Biochemistry, Yobe State University

INTRODUCTION

Millet and sorghum are staple grains in Nigeria, playing an essential role in food security and nutrition (Nkama et al., 1994). One traditional food derived from these grains is Ndalevi, a fermented, sun-dried, and agglomerated powder particularly popular among the Kanuri people of Borno State, Nigeria (Ruth et al., 2022). Traditionally, Ndaleyi is prepared through an extended steeping process, after which it is reconstituted into a thick gruel known as "beri ndalevi" and commonly consumed with soups or stews (Ikechukwu et al., 2023). Despite its widespread consumption, limited scientific data is available on the nutritional profile, functional properties, and anti-nutritional factors of Ndaleyi (Nkama et al., 1994). This information is essential for optimizing its nutritional value and potential exploring its for commercial applications (Ratnavathi CV, 2014). Prior research on other traditional Nigerian fermented foods, such as ogi and tuwo, has highlighted their nutritional and functional benefits; however, Ndalevi remains understudied, even though its unique processing method may have significant health implications (Adegoke et al., 1994). Moreover, the prolonged steeping process used in its preparation could influence its nutrient composition and bioavailability, warranting further investigation (Abah et al., 2020; Adegoke et al., 1994; Adegunwa & Alamu, 2011; ADEYEMI et al., 1987; Putra et al., 2022).

This study analyses the proximate composition, functional properties, and anti-nutritional factors of *Ndaleyi* made from various millet and sorghum varieties. Additionally, the study will evaluate its sugar composition, including glucose, fructose, maltose, and sucrose, to provide a comprehensive understanding of its nutritional potential. The findings will contribute to the scientific literature on traditional fermented foods and support efforts to enhance the nutritional value of *Ndaleyi*, promoting greater consumer acceptance.

MATERIALS AND METHODS Collection of Samples:

The raw materials used in this study, millet and sorghum, were obtained from the Lake Chad Research Institute in Maiduguri (Duodu et al., 2003).

Apparatus and Reagents:

The following apparatus and reagents were utilized in this study: bucket, mat, weighing balance, sieve, milling machine, spectrophotometer, volumetric flask, desiccator, graduated cylinder, test tubes, water bath, viscometer, filter paper, hydrochloric acid (HCl), sulfuric acid (H2SO4), sodium hydroxide (NaOH), and centrifuge tubes (AKINGBALA et al., 1981; Jimoh & Abdullahi, 2017; Sulaiman et al., 2020).

Production of *Ndaleyi*:

Ndaleyi was produced using millet and sorghum, following the procedure described in reference ("Official Methods of Analysis of AOAC INTERNATIONAL," 2023). For millet, the process included steeping 2 kg of millet in 2.5 litres of distilled water for 7 days at room temperature (Nina et al., 2012). This was followed by washing, grinding, and mixing with water in a 1:10 weight/volume ratio (Hall & Mertens, 2023). The mixture proceeded through wet sieving, stirring, sedimentation for 1–2 days, and decantation to remove excess water. The mixture was separated into two layers: "chir" (the lighter layer) and "ndaleyi" (the denser layer), which was subsequently sun-dried (EUCAST European Committee, 2019). The same steps were followed for sorghum, with an extended steeping duration of 14 days (Sulaiman et al., 2020).

Proximate Composition Analysis The proximate composition of the *Ndaleyi* samples was determined using standard methods from the Association of Official Analytical Chemists (AOAC). The following analyses were performed:

Crude Protein Determination

Crude protein content was determined using the Kjeldahl method with a Kjeltec[™] 2300 analyzer (Wójcik et al., 2021). Samples were digested at 420 °C for 1 hour to convert organically bound nitrogen to ammonium sulfate (Jimoh & Abdullahi, 2017). The liberated ammonia was distilled into a boric acid receiving solution and titrated with standardized hydrochloric acid. A conversion factor of 6.25 was used to convert total nitrogen to a percentage of crude protein (Zaku et al., 2009).

Crude Fat Determination:

Crude fat content was determined using the AOAC (2005) method with a Soxtec System HT2 fat extractor (Abah et al., 2020). Fat was extracted using hexane, and the solvent was later evaporated. The difference between the initial and final weights of the extraction cup represented the crude fat content (Hall & Mertens, 2023).

Crude Fiber Determination:

Crude fibre content was determined using defatted samples obtained from the fat analysis.

Each sample (5 g) was boiled under reflux for 30 minutes in 200 mL of 1.2% H2SO4 solution (Nina et al., 2012), followed by washing and boiling in 200 mL of 1.2% NaOH solution for another 30 minutes (Abah et al., 2020). The washed residue was dried in an oven at 105 °C for 3 hours, weighed, ashed in a muffle furnace at 550 °C for 2 hours, and reweighed (Hollmann et al., 2013). Crude fibre content was calculated using the appropriate formula Eqn1.

Crude fiber (%) = [(Weight of dried residue - Weight of ash) / Weight of defatted sample] Crude fiber (%) = $\frac{(Weight of dried residue - Weight of ash)}{Weight of defatted sample} \times 100 \text{ or}$

% moisture content =
$$\frac{(W_2 - W_3)}{W_1} \times \frac{100}{1} \dots \dots Eqn 1$$

Where W_2 = weight of crucible + sample after washing and drying in the oven.

 W_3 = weight of crucible + sampl as ash and W_1 = weight of original sample.

Additional Proximate Composition Analysis Moisture Content Determination:

Moisture content was determined by drying to a constant weight(Thiex et al., 2012). Five grams of each sample were dried at 110 °C for 3 hours,

cooled in a desiccator, and weighed at 30-minute intervals until a constant weight was achieved (Hall & Mertens, 2023). Moisture content was calculated using the appropriate formula Eqn. 2

$$moisture (\%) = \frac{initial \ weight - final \ weight}{initial \ weight} \times 100 \dots \dots Eqn \ 2$$

Ash Content Determination:

Ash content was determined by dry ashing. Five grams of each sample were ashed in a muffle furnace at 600 °C for 3 hours, cooled

$$Ash (\%) = \frac{weight \ of \ ash}{weight \ of \ sample} \times 100 \dots \dots Eqn \ 3$$

Carbohydrate Content Determination:

Carbohydrate content was estimated by difference using the formula in Equation 4.

in a desiccator, and weighed. Ash content was calculated using the appropriate formula Eqn. 3(EUCAST, 2024).

Functional Properties of *Ndaleyi* **Bulk Density (BD) Determination:** Bulk density was determined using a modified method. Ten grams of each sample were placed Water Absorption Capacity (WAC Determination Water absorption capacity was

determined in triplicate(Zhang et al., 2024). One gram of each sample was mixed with 10 mL of

ISSN: 2811-2881

density was calculated using the appropriate formula in Eqn. 5

Eqn 5

distilled water, incubated at 30 °C for 30 minutes, centrifuged, and weighed. WAC was calculated using the appropriate formula Eqn. 6.

$WAC \% = \frac{weight \ of \ residue - initial \ weight \ of \ tube}{weight \ of \ sample} \times 100 \ Eqn \ 6$

Dispersibility Determination

Dispersibility was determined using a modified method (EUCAST, 2017). Ten grams of each sample were mixed with 100 mL of distilled

water, stirred, and left to stand for 3 hours. The volume of settled particles was recorded, and dispersibility was calculated using the appropriate formula Eqn. 7.

Dspersibility $\% = \frac{100ml - Volume of settled particles (ml)}{100 (ml)} \times 100 \dots Eqn 7$

Anti-Nutritional Properties. Tannin Determination

Tannin content was determined using the AOAC method ("AOAC INTERNATIONAL Methods Committee Guidelines for Validation of Microbiological Methods for Food and Environmental Surfaces," 2023; Hall & Mertens,

2023). Five grams of each sample were mixed with 50 mL of distilled water, shaken, and filtered. Two milliliters of the extract were reacted with sodium carbonate and Folin-Ciocalteu reagent, and absorbance was measured at 760 nm. Tannin content was calculated using the appropriate formula Eqn. 8.

$$\operatorname{Tannin}\left(\frac{\mathrm{mg}}{100\mathrm{g}}\right) = \frac{\mathrm{Sample\ absorbance\ \times\ Standard\ concentration\ \times\ 100}}{\mathrm{Standard\ absorbance\ \times\ weight\ of\ sample\ (g)}} \dots Eqn\ 8$$

Phytate Determination

Phytate content was determined using AOAC methods (Agbo et al., 2017: Cornu & Delpeuch, 1981). Samples were extracted with 0.5 M HNO₃ and digested with 0.5 mL of perchloric acid (HClO₄). The digested sample was analyzed spectrophotometrically using Ean. 9.

$$phytate \left(\frac{mg}{100g}\right) = \frac{sample \ of \ absorbance \ \times \ standard \ concentration \ \times \ 100}{standard \ absorbance \ \times \ weight \ of \ the \ sample} \dots Eqn...9$$
RESULTS
Statistical one-way ANOVA analysis revealed

RESULTS

Proximate Composition of *Ndaleyi*

The proximate composition of Ndalevi, derived from four different millet and sorghum varieties, is summarized in Table 1 and Figure 1-5. Statistical one-way ANOVA analysis revealed significant sample variations (p < 0.05). Sample N1 exhibited the highest moisture, fat, and nitrogen-free extract (NFE) levels. Sample N2 had the highest crude fat content and elevated NFE levels, indicating its potential as a rich energy source. Sample N3 was notable for its increased crude fibre, protein, and NFE levels, suggesting it may serve as a high-protein, highfibre dietary option. In contrast, Sample N4 recorded the highest NFE content, demonstrating its suitability as a primary carbohydrate source. These findings highlight the impact of varietal diversity in millet and sorghum on the nutritional profile of *Ndaleyi*, underscoring that the choice of raw materials significantly affects the final product's composition.

Table 1: Chemical Composition of Ndaley	vi from Millet and Sorghum Varieties
---	--------------------------------------

SAMPLE	MOISTURE CONTENT	ASH CONTENT	CRUDE FIBER	CRUDE FAT	CRUDE PROTEIN	NFE
N1	10.26±0.18 ^a	1.45±1.73	3.35±0.06	10.57±0.25 ^a	8.07±0.20	66.30 ± 0.80^{d}
N2	8.73±0.20	1.52±1.73	2.88±0.06	11.38±0.27 ^{ab}	8.47±0.20	67.03±0.72°
N3	9.45±0.10	1.60±1.73	3.57 ± 0.07^{a}	8.42±0.20	8.91±0.20 ^a	68.05 ± 0.60^{b}
N4	9.78±0.10	1.15±1.73	2.99±0.03	8.99±0.21	7.91±0.21	69.23±0.42 ^a

The above values are expressed as mean \pm standard error of mean. The values with superscipt shows the significant difference between the groups (p<0.05)(Values are expressed as mean \pm standard error; superscripts indicate significant differences, N1: Ndaleyi from jigare red sorghum N2: Ndaleyi from super sosat millet N3: Ndaleyi from PEO 5984 millet N4: Ndaleyi from chakalare white sorghum

10 ASH CONTENT CONTENT MOISTURE ₩ 1.0-4 ₩ ₹ 0.5 4 2 3 44 4 Q, ê, 44 Sample Sample N1 N2 N3 N4 N1 N2 N3 N4

MOISTURE CONTENT

Figure 1 and 2: Chart of Moisture and Ash content



Figure 3 and 4: Chart of Crude protein and NFE



Figure 5: chart of crude fiber content

Anti-Nutritional Content

The anti-nutritional content of *Ndaleyi* is detailed in Table 2 and Figure 6-8, revealing important differences (p < 0.05) among the samples. Statistical analysis, including ANOVA followed by Tukey's post-hoc test, confirmed these disparities. Sample N3 had the highest oxalate content, which may influence calcium bioavailability. Meanwhile, Sample N4 contained the highest phytate levels, a **Table 2:** Anti-nutritional content of *Ndaleyi*

compound known to impair mineral absorption. All samples contained measurable amounts of tannins and oxalates; however, their levels were within acceptable limits for human consumption. Previous studies have documented these acceptable limits. Further processing techniques, such as fermentation, soaking, or boiling, could help reduce these compounds while preserving the product's nutritional value.

SAMPLE	PHYTATE	TANNIN	OXALATE
N1	2.79±0.07	2.16±0.03	0.09±0.004
N2	1.92±0.05	1.71±0.01	0.00 ± 0.00
N3	2.79±0.06	2.26±0.03	0.13 ± 0.006^{a}
N4	$3.44{\pm}0.08^{a}$	2.31±0.02	0.07 ± 0.002

The above values are expressed as mean \pm standard error of mean. The values with superscipt shows the significant difference between the groups (p<0.05),N1: Ndaleyi from jigare red sorghum, N2: Ndaleyi from super sosat millet N3: Ndaleyi from PEO 5984 millet, N4: Ndaleyi from chakalare white sorghum NFE: Nitrogen Free Extract



Figure 6and 7: Oxalate and Tannin chart



Figure 8: Phytate

Functional Properties

The functional properties of *Ndaleyi*—such as bulk density, dispersibility, water absorption capacity, water solubility, and swelling power are summarized in Table 3 and Figures 9-13. As confirmed by ANOVA, significant differences (p < 0.05) were observed among the samples. Sample N4 exhibited the highest bulk density and dispersibility, making it suitable for food products that require good reconstitution properties, such as instant meals or beverages. Sample N3 showed the highest water solubility, which would benefit food applications like soups and sauces that require enhanced solubility. These functional properties are crucial in determining the suitability of *Ndaleyi* for various food formulations. Bulk density affects packaging and storage efficiency, water solubility influences product dispersion in liquid-based food systems, and swelling power contributes to texture and mouthfeel, which are essential for product development and consumer acceptance.

SAMPLE	BULK DENSITY	DISPERSIBILITY	WATER ABSORPTION	WATER SOLUBILITY	SWELLING POWDER
N1	0.62 ± 0.001	68.0±0.57	277.7±1.48	5.83±0.009	2.60 ± 0.008
N2	0.67 ± 0.003	67.43±0.23	202.3±0.30	4.46±1.33	3.20±0.009
N3	0.64 ± 0.002	68.33±0.33	205.3±1.31	16.18±0.01	2.90±0.012
N4	0.72 ± 0.002	81.00±0.58	186.7±0.08	4.42±0.009	4.32±0.009

Table 3: functional properties of *Ndaleyi*

| Sample | Bulk Density (g/cm³) | Dispersibility (%) | Water Absorption (g/g) | Water Solubility (%) | Swelling Power (%)



Figure 9 and 10: water solubility and water adsorption



Figure 11 and 12: Dispersibility and Bulk Density

SWELLING POWDER



Figure 13: Swelling powder

Sensory Characteristics

The sensory evaluation results, shown in Table 4 and Figure 14-16, indicated significant differences (p < 0.05) in flavor, texture, color, and overall acceptability among the samples, as analyzed using ANOVA and Tukey's post-hoc test. Sample N4, produced from white sorghum, received the highest scores for flavor, texture, and overall acceptability, indicating that it was the most preferred product. In contrast, Sample

Table 4:	Sensory	characteristic	of	Ndaleyi
----------	---------	----------------	----	---------

N1, made from *Jigare* red sorghum, was distinguished by its appealing color profile. It is important to acknowledge the subjective nature of sensory evaluation, which can be influenced by individual preferences and potential biases in the assessment process. Future studies could utilize blind sensory tests or larger consumer panels to minimize bias and enhance the reliability of the results.

Tuble 4. Bensory enalueensue of Numey						
SAMPLE	TASTE	FLAVOUR	COLOR	TEXTURE	O.A	
N1	8.50±0.41	7.85±0.23	6.70±0.18 ^a	8.15±0.23	8.10±0.29	
N2	8.45±0.21	8.10±0.16	8.50 ± 0.20	8.25±0.16	8.80 ± 0.28	
N3	8.90 ± 0.17	8.40±0.22	8.23±0.19	8.25 ± 0.24	8.40±0.22	
N4	8.95±0.05	8.60±0.17 ^a	8.85 ± 0.08	8.80±0.12 ^a	$8.95{\pm}0.42^{a}$	







N1 N2 N3 N4

Figure 16, 17 and 18: Taste, O.A and Texture chart

CONCLUSION

The results of this study reveal the nutritional, functional, and sensory diversity of Ndalevi produced from various millet and sorghum analysis varieties. Statistical confirmed significant differences among the samples. The study highlight the potential for optimizing Ndaleyi's nutritional profile, with samples N3 and N4 offering distinct macronutrient benefits. The presence of anti-nutritional factors indicates a need for further exploration of processing techniques to improve the product's nutritional quality. Additionally, the functional properties suggest that *Ndaleyi* can be tailored for diverse food applications, while sensory evaluation indicates that the white sorghum-based Ndaleyi has strong commercial potential. These findings provide valuable insights into the field of traditional foods and offer pathways for developing Ndalevi into a more nutritionally optimized and commercially viable product.

REFERENCES

Abah, C. R., Ishiwu, C. N., Obiegbuna, J. E., & Oladejo, A. A. (2020). Sorghum Grains: Nutritional Composition, Functional Properties and Its Food Applications. *European Journal of Nutrition & Food* Safety. https://doi.org/10.0724/cinfs/2020/u12i520

https://doi.org/10.9734/ejnfs/2020/v12i530 232

- Adegoke, G. O., Otumu, E. J., & Akanni, A. O. (1994). Influence of grain quality, heat, and processing time on the reduction of aflatoxin B1 levels in "tuwo" and "ogi": Two cereal-based products. *Plant Foods for Human Nutrition*, 45(2). https://doi.org/10.1007/BF01088468
- Adegunwa, M., & Alamu, E. (2011). Effect of fermentation length and varieties on the qualities of corn starch (Ogi) production. *American Journal of Food and Nutrition*, 1(4).

https://doi.org/10.5251/ajfn.2011.1.4.166.1

70

- ADEYEMI, I. A., OSUNSAMI, A. T., & FAKOREDE, M. A. B. (1987). Effect of Corn Varieties on Ogi Quality. *Journal of Food Science*, 52(2). https://doi.org/10.1111/j.1365-2621.1987.tb06603.x
- Agbo, K., Okwuenu, P., Ezugwu, A., Eze, S., & Chilaka, F. (2017). Thermostability and thermodynamic characterization of sprouted pearl millet?-amylases for its biotechnological applications. *Bangladesh Journal of Scientific and Industrial Research*, 52(3). https://doi.org/10.3329/bjsir.v52i3.34146
- AKINGBALA, J. O., ROONEY, L. W., & FAUBION, J. M. (1981). Physical, Chemical, and Sensory Evaluation of Ogi from Sorghum of Differing Kernel Characteristics. Journal of Food Science, 46(5). https://doi.org/10.1111/j.1365-2621.1981.tb04214.x
- AOAC INTERNATIONAL Methods Committee Guidelines for Validation of Microbiological Methods for Food and Environmental Surfaces. (2023). In Official Methods of Analysis of AOAC INTERNATIONAL. https://doi.org/10.1093/9780197610145.00 5.010
- Cornu, A., & Delpeuch, F. (1981). Effect of fiber in sorghum on nitrogen digestibility. *American Journal of Clinical Nutrition*, 34(11).

https://doi.org/10.1093/ajcn/34.11.2454

- Duodu, K. G., Taylor, J. R. N., Belton, P. S., & Hamaker, B. R. (2003). Factors affecting sorghum protein digestibility. In *Journal of Cereal Science* (Vol. 38, Issue 2). https://doi.org/10.1016/S0733-5210(03)00016-X
- EUCAST. (2017). EUCAST disk diffusion method for antimicrobial susceptibility testing. In *www.Eucast.Org* (Vol. 6, Issue January).
- EUCAST. (2024). Antimicrobial susceptibility testing EUCAST disk diffusion method Version 9.0 January. *European Society of Clinical Microbiology and Infectious Diseases*, 0(January).
- EUCAST European Committee. (2019).

Antimicrobial susceptibility testing EUCAST disk diffusion method - Version 7.0. European Society of Clinical Microbiology and Infectious Deseases, 7(January).

- Hall, M. B., & Mertens, D. R. (2023). Comparison of alternative neutral detergent fiber methods to the AOAC definitive method. *Journal of Dairy Science*, 106(8). https://doi.org/10.3168/jds.2022-22847
- Hollmann, J., Themeier, H., Neese, U., & Lindhauer, M. G. (2013). Dietary fibre fractions in cereal foods measured by a new integrated AOAC method. *Food Chemistry*, 140(3). https://doi.org/10.1016/j.foodchem.2012.1 2.005
- Ikechukwu, A. G., Mariyatu, A., A. Fatima, M., & Rukayya, Z. (2023). Effects of Steeping Duration on the Physical, Chemical, Microbial and Sensory Properties of Steeping Water and Ndaleyi (A Nigerian Fermented Pearl Millet Grain Flour). Asian Journal of Applied Science and Technology, 07(03). https://doi.org/10.38177/ajast.2023.7309
- Jimoh, W. L. O., & Abdullahi, M. S. (2017). Proximate analysis of selected sorghum cultivars. *Bayero Journal of Pure and Applied Sciences*, 10(1). https://doi.org/10.4314/bajopas.v10i1.43
- Nina, D., Amelia, R. M., Trisno, A., Julyanty, S. W., Rafika, N. F., & Yuni, H. A. (2012). Analisis Kadar Lemak Metode Soxhlet (AOAC 2005). Jurnal Gizi Masyarakat, 2(1).
- Nkama, I., Abbo, E. S., & Igene, J. O. (1994). Traditional production and chemical composition of Ndaleyi, a Nigerian fermented pearl millet food. *Plant Foods for Human Nutrition*, 46(2). https://doi.org/10.1007/BF01088762
- Official Methods of Analysis of AOAC INTERNATIONAL. (2023). In Official Methods of Analysis of AOAC INTERNATIONAL. https://doi.org/10.1093/9780197610145.00 1.0001
- Putra, F. I. F. S., Amron, A., Aqmala, D., & Haziroh, A. L. (2022). TUWO: MODEL SUSTAINABILITY DIGITAL

MARKETING SEBAGAI JALAN PINTAS UMKM BERSAING DI ERA SOCIETY 5.0. Prosiding Seminar Nasional Akuntansi Dan Manajemen (SENAMA).

https://doi.org/10.52353/senama.v1i1.288

- Ratnavathi CV, P. J. (2014). Sorghum Utilization as Food. *Journal of Nutrition & Food Sciences*, 04(01). https://doi.org/10.4172/2155-9600.1000247
- Ruth, A. M., Bintu, B. P., Falmata, A. S., Ajoku, U. D., Maryam, B. K., & Modu, S. (2022).
 Studies On the Determination of Mineral Element, Vitamin and Proximate Composition in Ndaleyi (Traditional Meal) Fortified with Cowpea. *Nigerian Journal* of Nutritional Sciences, 43(1).
- Sulaiman, S. A., Igwegbe, A. O., & Nassarawa, S. S. (2020). Proximate and Mineral Composition of Some Selected Sorghum Varieties in Kano Metropolis. *American Journal of Food and Nutrition*, 8(1). https://doi.org/10.12691/ajfn-8-1-1
- Thiex, N., Novotny, L., & Crawford, A. (2012). Determination of ash in animal feed:

AOAC Official Method 942.05 revisited. In *Journal of AOAC International* (Vol. 95, Issue 5).

https://doi.org/10.5740/jaoacint.12-129

- Wójcik, M., Różyło, R., Schönlechner, R., & Berger, M. V. (2021). Physico-chemical properties of an innovative gluten-free, low-carbohydrate and high protein-bread enriched with pea protein powder. *Scientific Reports*, *11*(1). https://doi.org/10.1038/s41598-021-93834-0
- Zaku, S. G., Aguzue, O. C., Thomas, S. A., & Barminas, J. T. (2009). Studies on the functional properties and the nutritive values of amura plant starch (Tacca involucrata) a wild tropical plant. *African Journal of Food Science*, *3*(10).
- Zhang, J., Tao, L., Yang, S., Li, Y., Wu, Q., Song, S., & Yu, L. (2024). Water absorption behavior of starch: A review of its determination methods, influencing factors, directional modification, and food applications. In *Trends in Food Science* and *Technology* (Vol. 144). https://doi.org/10.1016/j.tifs.2023.104321